



HY-Edge 0.6

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|------------|------------|------------|
| 70 | 97 | 380 | 530 |
| 80 | 111 | 400 | 558 |
| 90 | 125 | 420 | 586 |
| 100 | 139 | 440 | 614 |
| 120 | 167 | 460 | 642 |
| 140 | 195 | 480 | 670 |
| 160 | 223 | 500 | 698 |
| 180 | 251 | 520 | 726 |
| 200 | 279 | 540 | 754 |
| 220 | 307 | 560 | 782 |
| 240 | 335 | 580 | 810 |
| 260 | 363 | 600 | 837 |
| 280 | 391 | 620 | 865 |
| 300 | 419 | 640 | 893 |
| 320 | 446 | 660 | 921 |
| 340 | 474 | 680 | 949 |
| 360 | 502 | 700 | 977 |



HY-Edge 2

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|------------|------------|--------------|
| 70 | 162 | 380 | 929 |
| 80 | 186 | 400 | 978 |
| 90 | 209 | 420 | 1.026 |
| 100 | 232 | 440 | 1.076 |
| 120 | 278 | 460 | 1.130 |
| 140 | 325 | 480 | 1.179 |
| 160 | 382 | 500 | 1.228 |
| 180 | 430 | 520 | 1.277 |
| 200 | 478 | 540 | 1.326 |
| 220 | 526 | 560 | 1.379 |
| 240 | 574 | 580 | 1.428 |
| 260 | 631 | 600 | 1.478 |
| 280 | 679 | 620 | 1.528 |
| 300 | 728 | 640 | 1.576 |
| 320 | 776 | 660 | 1.629 |
| 340 | 825 | 680 | 1.679 |
| 360 | 880 | 700 | 1.728 |



HY-Edge 4

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|--------------|------------|--------------|
| 70 | 417 | 380 | 2.249 |
| 80 | 476 | 400 | 2.366 |
| 90 | 536 | 420 | 2.485 |
| 100 | 596 | 440 | 2.603 |
| 120 | 715 | 460 | 2.720 |
| 140 | 833 | 480 | 2.838 |
| 160 | 952 | 500 | 2.957 |
| 180 | 1.068 | 520 | 3.074 |
| 200 | 1.186 | 540 | 3.192 |
| 220 | 1.305 | 560 | 3.310 |
| 240 | 1.423 | 580 | 3.429 |
| 260 | 1.540 | 600 | 3.546 |
| 280 | 1.659 | 620 | 3.664 |
| 300 | 1.777 | 640 | 3.783 |
| 320 | 1.894 | 660 | 3.913 |
| 340 | 2.012 | 680 | 4.032 |
| 360 | 2.131 | 700 | 4.150 |



HY-Edge 8

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|--------------|------------|---------------|
| 70 | 1.121 | 380 | 6.311 |
| 80 | 1.282 | 400 | 6.645 |
| 90 | 1.442 | 420 | 6.999 |
| 100 | 1.602 | 440 | 7.334 |
| 120 | 1.944 | 460 | 7.670 |
| 140 | 2.269 | 480 | 8.025 |
| 160 | 2.618 | 500 | 8.358 |
| 180 | 2.948 | 520 | 8.692 |
| 200 | 3.281 | 540 | 9.025 |
| 220 | 3.626 | 560 | 9.377 |
| 240 | 3.955 | 580 | 9.714 |
| 260 | 4.285 | 600 | 10.051 |
| 280 | 4.614 | 620 | 10.404 |
| 300 | 4.962 | 640 | 10.744 |
| 320 | 5.293 | 660 | 11.086 |
| 340 | 5.624 | 680 | 11.426 |
| 360 | 5.975 | 700 | 11.765 |



HY-Edge 12

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|--------------|------------|---------------|
| 70 | 1.449 | 380 | 8.285 |
| 80 | 1.656 | 400 | 8.699 |
| 90 | 1.863 | 420 | 9.114 |
| 100 | 2.071 | 440 | 9.524 |
| 120 | 2.488 | 460 | 9.938 |
| 140 | 2.904 | 480 | 10.352 |
| 160 | 3.319 | 500 | 10.764 |
| 180 | 3.728 | 520 | 11.176 |
| 200 | 4.143 | 540 | 11.590 |
| 220 | 4.557 | 560 | 12.004 |
| 240 | 4.969 | 580 | 12.428 |
| 260 | 5.381 | 600 | 12.842 |
| 280 | 5.795 | 620 | 13.256 |
| 300 | 6.209 | 640 | 13.666 |
| 320 | 6.632 | 660 | 14.080 |
| 340 | 7.074 | 680 | 14.495 |
| 360 | 7.461 | 700 | 15.400 |



HY-Edge 30

Druck Drehmomenttabelle

| Bar | Nm | Bar | Nm |
|------------|---------------|------------|---------------|
| 70 | 4.060 | 380 | 22.420 |
| 80 | 4.640 | 400 | 23.312 |
| 90 | 5.220 | 420 | 24.780 |
| 100 | 5.800 | 440 | 25.960 |
| 120 | 7.080 | 460 | 27.140 |
| 140 | 8.260 | 480 | 28.320 |
| 160 | 9.440 | 500 | 29.500 |
| 180 | 10.620 | 520 | 30.680 |
| 200 | 11.800 | 540 | 31.860 |
| 220 | 12.862 | 560 | 33.040 |
| 240 | 14.160 | 580 | 34.220 |
| 260 | 15.340 | 600 | 35.400 |
| 280 | 16.520 | 620 | 36.174 |
| 300 | 17.700 | 640 | 37.760 |
| 320 | 18.880 | 660 | 38.940 |
| 340 | 20.060 | 680 | 40.120 |
| 360 | 21.240 | 700 | 41.300 |